



# Somos® Taurus

An extremely durable and high temperature resistant stereolithography (SLA) material that allows expansion into new prototype and end-use applications

## Product Description

Somos® Taurus is the latest addition to the high impact family of stereolithography (SLA) materials from Somos®. Parts printed with this material are easy to clean and finish. The higher heat deflection temperature of this material increases the number of applications for the part producer and user. Until now, this combination of thermal and mechanical performance was only achievable using other polymer 3D printing techniques (such as FDM and SLS).

With Somos® Taurus, you can create large, accurate parts with excellent surface quality and isotropic mechanical properties. Its robustness combined with a charcoal grey appearance makes it ideal for the most demanding functional prototyping and even end-use applications.

## Key Benefits

- Superior strength and durability
- Wide range of applications
- Excellent surface and large part accuracy
- Heat tolerance up to 90°C
- Thermoplastic-like performance, look and feel

## Ideal Applications

- Customized end-use parts
- Tough, functional prototypes
- Under the hood automotive parts
- Functional testing for aerospace
- Low volume connectors for electronics

# Somos® Taurus Technical Data

Liquid Properties		Optical Properties		
Appearance	Charcoal	$E_c$	10.5 mJ/cm <sup>2</sup>	[critical exposure]
Viscosity	~350 cps @ 30°C	$D_p$	4.2 mils	[slope of cure-depth vs. ln (E) curve]
Density	~1.13 g/cm <sup>3</sup> @ 25°C	$E_{10}$	111 mJ/cm <sup>2</sup>	[exposure that gives 0.254 mm (.010 inch) thickness]

Mechanical Properties		UV Postcure		UV & Thermal Postcure	
ASTM Method	Property Description	Metric	Imperial	Metric	Imperial
D638-14	Tensile Modulus	2,310 MPa	335 ksi	2,206 MPa	320 ksi
D638-14	Tensile Strength at Yield	46.9 MPa	6.8 ksi	49.0 MPa	7.1 ksi
D638-14	Elongation at Break	24%		17%	
D638-14	Elongation at Yield	4.0%		5.7%	
D638-14	Poisson's Ratio	0.45		0.44	
D790-15e2	Flexural Strength	73.8 MPa	10.7 ksi	62.7 MPa	9.1 ksi
D790-15e2	Flexural Modulus	2,054 MPa	298 ksi	1,724 MPa	250 ksi
D256-10e1	Izod Impact (Notched)	47.5 J/m	0.89 ft-lb/in	35.8 J/m	0.67 ft-lb/in
D2240-15	Hardness (Shore D)	83		83	
D570-98	Water Absorption	0.75%		0.70%	

Thermal/Electrical Properties		UV Postcure		UV & Thermal Postcure	
ASTM Method	Property Description	Metric	Imperial	Metric	Imperial
E831-14	C.T.E. -40 - 0°C (-40 - 32°F)	76.5 µm/m°C	42.5 µin/in°F	71.4 µm/m°C	39.7 µin/in°F
E831-14	C.T.E. 0 - 50°C (32 - 122°F)	105.3 µm/m°C	58.5 µin/in°F	103.4 µm/m°C	57.4 µin/in°F
E831-14	C.T.E. 50 - 100°C (122 - 212°F)	151.9 µm/m°C	84.4 µin/in°F	157.5 µm/m°C	87.5 µin/in°F
E831-14	C.T.E. 100 - 150°C (212 - 302°F)	171.4 µm/m°C	95.2 µin/in°F	173.4 µm/m°C	96.3 µin/in°F
D150-11	Dielectric Constant 60 Hz	4.6		4.8	
D150-11	Dielectric Constant 1 KHz	4.2		4.4	
D150-11	Dielectric Constant 1 MHz	3.7		3.5	
D149-09	Dielectric Strength	17.7 kV/mm	451 V/mil	17.3 kV/mm	440 V/mil
D648-16	HDT @ 0.46 MPa (66 psi)	62°C	144°F	91°C	196°F
D648-16	HDT @ 1.81 MPa (264 psi)	50°C	122°F	73°C	163°F
D3418-15	Glass Transition Temperature (DSC)	53°C	127°F	54°C	129°F

These values may vary and depend on individual machine processing and post-curing practices.

## DSM Functional Materials Somos® Material Group

### North America

1122 St. Charles Street  
Elgin, Illinois 60120  
USA  
Phone: +1.847.697.0400

### Europe

Slachthuisweg 30  
3151 XN Hoek van Holland  
The Netherlands  
Phone: +31.174.315.391

### China

476 Li Bing Road  
Zhangjiang Hi-Tech Park  
Pudong New Area  
Shanghai 201203, China  
Phone: +86.21.6141.8064

Visit us online at [www.dsm.com/somos](http://www.dsm.com/somos)

NOTICE : Somos® is a registered trademark of Royal DSM N.V. Somos® is an unincorporated subsidiary of DSM Desotech Inc. The information presented herein is based on generally accepted analytical and testing practices and is believed to be accurate. However, DSM Desotech expressly disclaims any product warranties which may be implied including warranties of merchantability and/or fitness for a particular purpose. DSM Desotech's products are sold subject to DSM Desotech's standard terms and conditions of sale, copies of which are available upon request. Purchasers are responsible for determining the suitability of the product for its intended use and the appropriate manner of utilizing the product in purchaser's production processes and applications so as to insure safety, quality and effectiveness. Purchasers are further responsible for obtaining necessary patent rights to practice any invention in connection with the use of purchased product and any other product or process. DSM Desotech reserves the right to change specifications of their products without notice. © 2017 DSM IP ASSESTS B.V. All rights reserved.

062017 | SOMOS-TAURUS-SS-PDSLetter